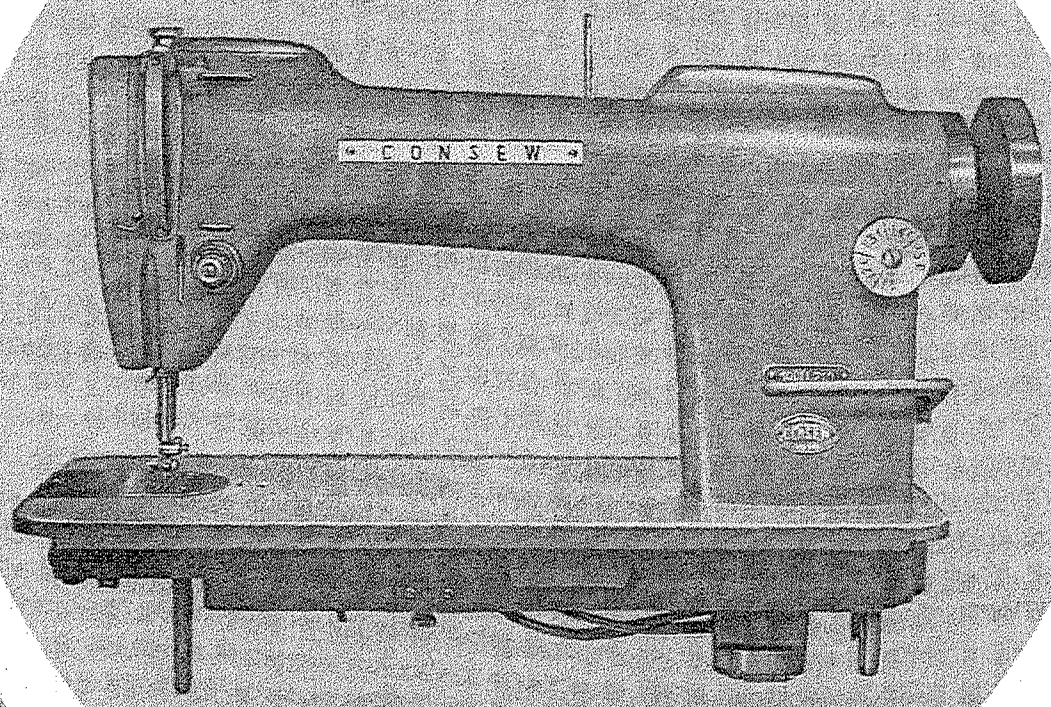
HIGH SPEED
INDUSTRIAL SEWING MACHINE



USER'S
HAND BOOK

CONSEW
MODEL 210

Single-Needle Lock Stitch with
fully automatic Lubrication

Description:

1. Stitch Regulator
2. Tacking Lever
3. Oil level Indicator
4. Knee Lifter Lever
5. Needle Clamp
6. Tension Regulator (upper thread)
7. Thread Take-up lever
8. Pressure Regulator
9. Oil Feed Window

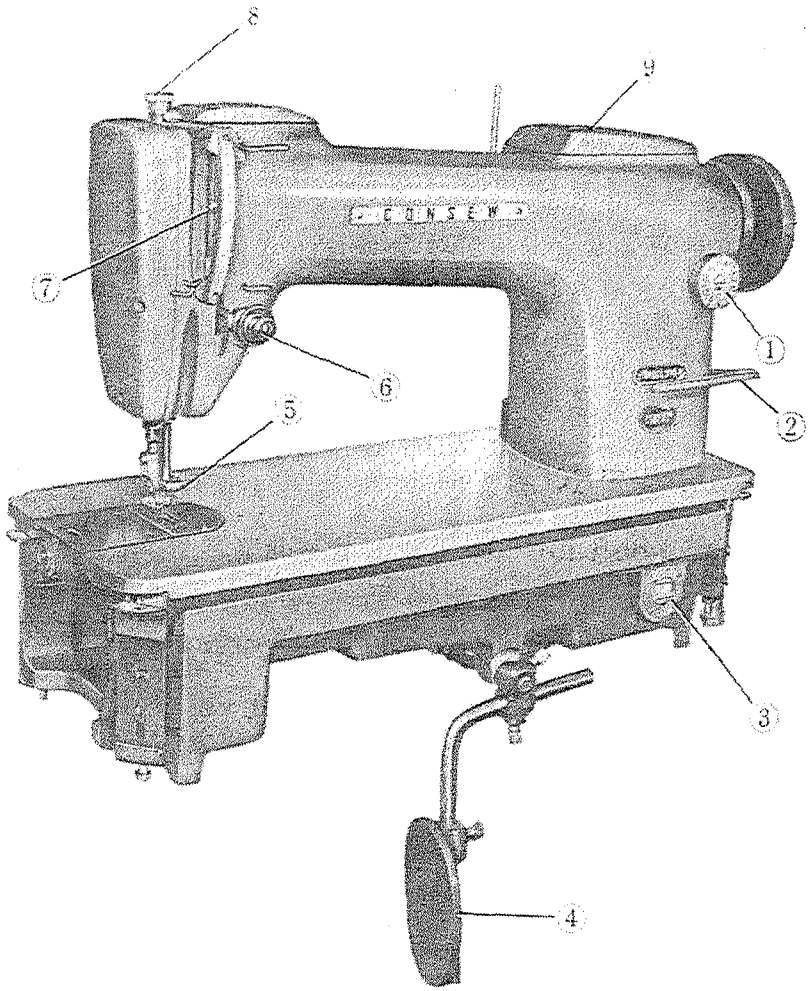


Fig. 1

CHARACTERISTI

1. The CONSEW Model 210 machine for sewing light, medium, and heavy-weight material is all-gear driven and automatically lubricated at every bearing with separately adjustable oil feed for the rotary hook. All bearings are diamond bored sleeve types, except for needle bearings at the thread take-up.
2. Drop Feed design with a maximum stitch length 6 to the inch.
3. The belt groove in the machine handwheel has an effective diameter of 2 9/16" when using 3/8" wide "V" belting. For 5/16" dia round belting the effective diameter is 2 3/8".
4. Maximum presser Foot lift is 3/8".
5. Needle style 16×257 (all sizes)

IMPORTANT NOTE:

Do not operate machine for any reason whatsoever unless oil reservoir has been filled and machine has been oiled according to instructions on page 5.
Maxmum operating speed is 4,500 stitches per minute

How to set up

For purposes of shipment the machine and its oil pan are separated. Unpack machine with great care to prevent loss of any assembly part and to prevent the entry of foreign matter into the head and the oil pan. Attach to oil pan corners the four Z-shaped straps using two shoulder screws each. Loosen adjustment screws at bottom of straps until there is clearance between screw heads and rubber pads at underside of oil pan. (Fig. 2)

The oil pan fits into standard size table cut-out (19" × 7¼") and is supported at the four corners without screws or bolts. The weight of the head alone suffices for accurate seating. Note that the oil pan must settle down easily into the cut-out without use of force. If necessary rasp the edges of the cut-out and those of the corner supports.

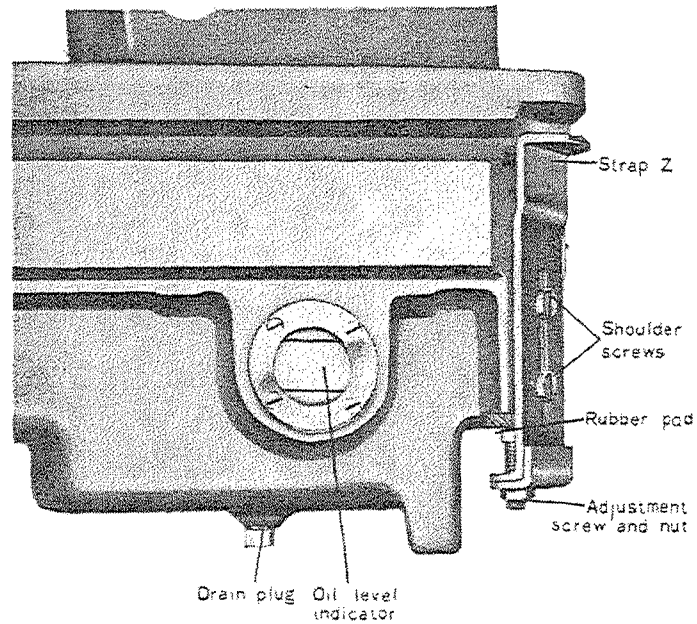


Fig. 2

No felt pads are required on top of these corner supports. They should be removed, if the machine is to be installed into an old table. To level the oil pan within the table cut-out, put machine head in place, having inserted the hinge hooks into the bed beforehand. With the machine head resting on the neoprene rubber oil pan gasket, turn adjustment screws (Fig. 2) until top of machine bed projects evenly above the surface of the table top. The machine hinges must not support the head except when it is tilted back.

Insert plunger "P" into its seat inside the oil pan (Fig. 3) and assemble knee lifter lever and pad to its component parts at the front of the oil pan. Adjust stops of knee lifter mechanism so that there is only a little play before it starts to lift the presser foot and that it is raised all the way without any strain on the lifter parts and without tendency to lift the entire head.

The Lubrication System

Oiling of the operating parts of Model 210 machine is entirely automatic. Oil is contained in the oil pan at the bottom of the machine head and is circulated from there to all parts which require lubrication and cooling. The oil pan should be filled with good quality sewing machine oil, either ordinary or stainless type, of a grade similar to SAE10, to the level indicated by the word "High" inside the pan. The upper red line of the oil level indicator (2), (Fig. 1) shows the corresponding oil level. Check oil level daily and never allow it to fall bellow the lower red line of the oil level indicator or below the "low" mark inside the oil pan. Oil is filled directly into the oil pan when the head is tilted back. Total oil capacity is approximately 1½ pints (24 fl. ounces.)

To remove accumulated impurities from the lubricating oil, a magnet has been included with the machine. Remove it from the accessory box and place it along the circular flat rim at the bottom of the oil pump (see Fig. 3). At this location, the largest flow of oil passes the magnet with most efficient cleaning as a result.

NOTE: Before operating a new machine or one which has been standing idle for a period of several weeks, remove the arm cover plate right next to the pressure regulator (7). Soak with oil the four oil wicks now exposed and replace cover. After a few minutes of operation the automatic oiling system will do the lubricating.

The oil supply for the rotating hook can be controlled through adjustment of the needle valve "V" at the underside of the machine bed (Fig. 3). While this valve is adjusted at the factory to feed the correct amount of lubricant, operating conditions may require either an increase or a decrease in the oil flow to the hook. To determine the amount of oil supplied to the hook, hold a piece of tissue or similar paper under the hook and operate machine. After a very brief period of operation a slight trace of oil should become visible on the paper. If not, check flow and adjustment of needle valve. Also, remove from oil screen "S" at bottom of oil pump "0" any accumulation of lint or other foreign matter, at the same time lift the magnet from the rim of the oil pump, wipe it clean and replace it.

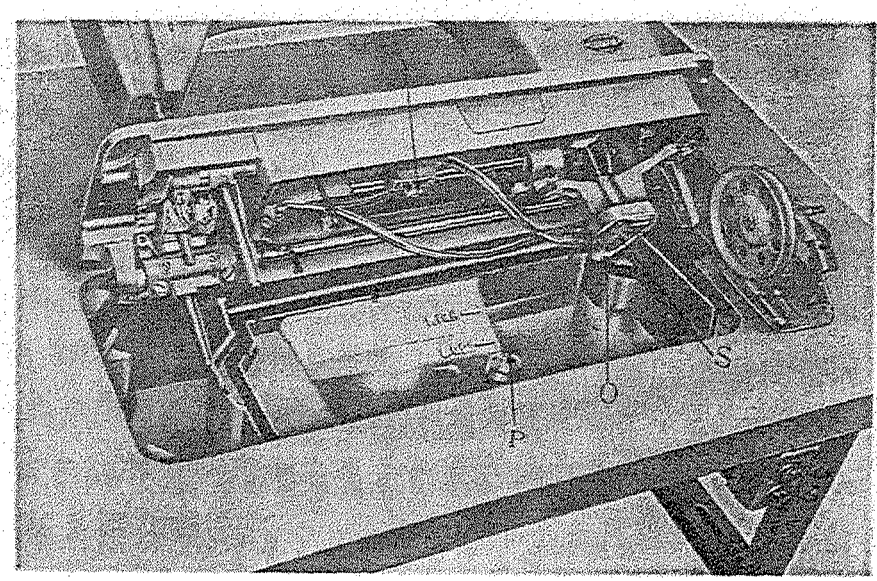


Fig. 3

Threading the mach

Turn handwheel toward you until needle (10) reaches its highest point and take-up lever (7) is near the end of its upward travel, as shown on Fig. 4. Lead thread from hole of spool pin (1) through three holes in thread guide (2), then downward through guard (3) and between and around tension discs (4) from right to left. Upward into thread take-up spring (5) and down under slack thread regulator (6), up and through guard (3) into eye of take-up lever (7) from right to left, down through thread guides (8 and 9) into thread guide (10) and from left to right through the eye of the needle. Pull two to three inches of thread through the eye of the needle.

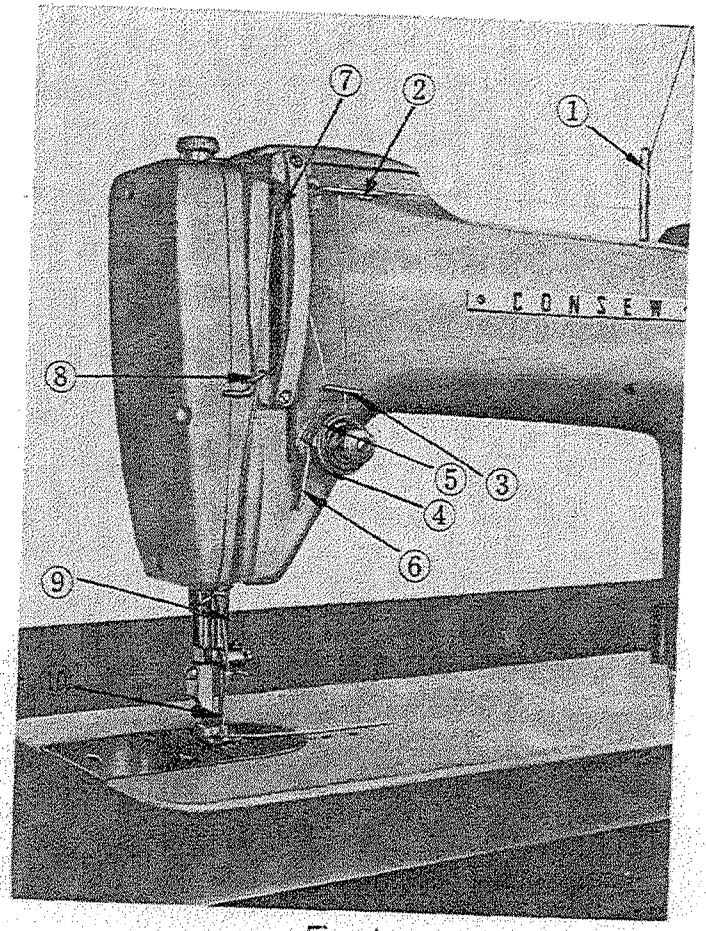


Fig. 4

Removal of bobbin case

Turn handweel toward you until needle reaches its highest point. Open slide plate by pulling it to the left. Pass left hand under table into opening on oil pan. With left thumb and index finger open the hinged latch (L) (Fig. 5) at the front of the bobbin case. Grasp latch and pull bobbin case and bobbin from rotary hook. While the latch is held open, the bobbin will be retained in the bobbin case. Release of the latch and turning of the open side of the bobbin case downward will cause the bobbin to drop out.

Threadi nd Ins ng the Bobbin Case

Hold the bobbin between the thumb and forefinger of your right hand and pull out a length of two or three inches of thread. Holding the bobbin case in your left hand, turn the open side up and place the threaded bobbininto it.

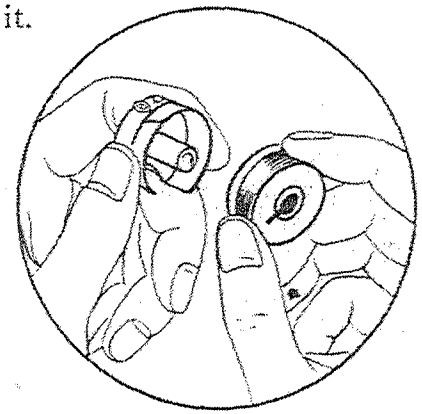


Fig. 5-1

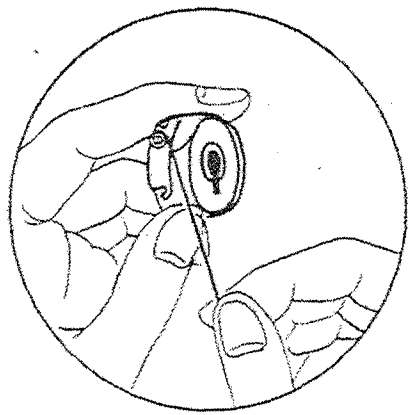


Fig. 5-2

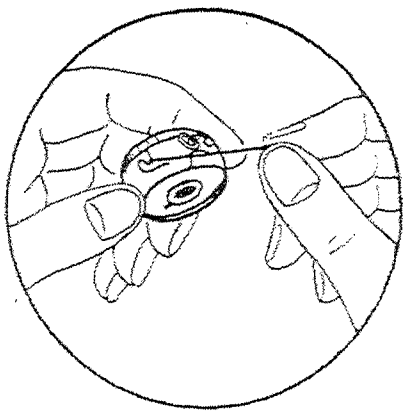


Fig. 5-3

With the right hand guide the thread into the slot in the edge of the bobbin case. Then pull the thread to the left, under the tension spring and into the delivery eye.

In order to keep the bobbin from dropping out of the case when it is turned with the open side down, always keep the hinged latch at the front of the bobbin case open.

Take the threaded bobbin case by the latch and place it on the center stud A (Fig. 6) of the bobbin case holder. Release latch and press bobbin case onto center stud until the latch catches the undercut thereon with a click that can be heard. Permit two to three inches of bobbin thread to hang down freely. Be sure to push slide plate to the right before starting to sew.

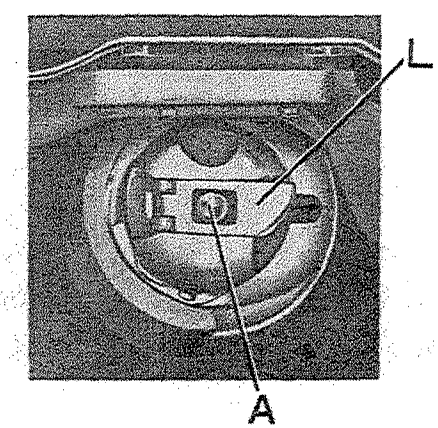


Fig. 6

Inserting a New Ne

Turn handwheel of machine toward you until needle bar reaches its highest point. Loosen set screw in needle clamp at bottom end of needle bar and push needle up into bar as far as it will go. Long groove in needle must face toward the left and the eye must be in line with the arm of the machine. Tighten needle set screw securely.

To Commence Sewing

Turn the balance wheel toward you with the right hand until the needle moves down and up again to its highest point, thus catching the lower (bobbin) thread. Now pull the end of the upper thread you are holding and the bobbin thread will be brought up with it through the needle hole in the needle plate, as shown in (Fig. 7). Place both ends of thread back under the presser foot. Place the fabric to be sewn beneath the presser foot, lower the foot upon it and then start the machine.

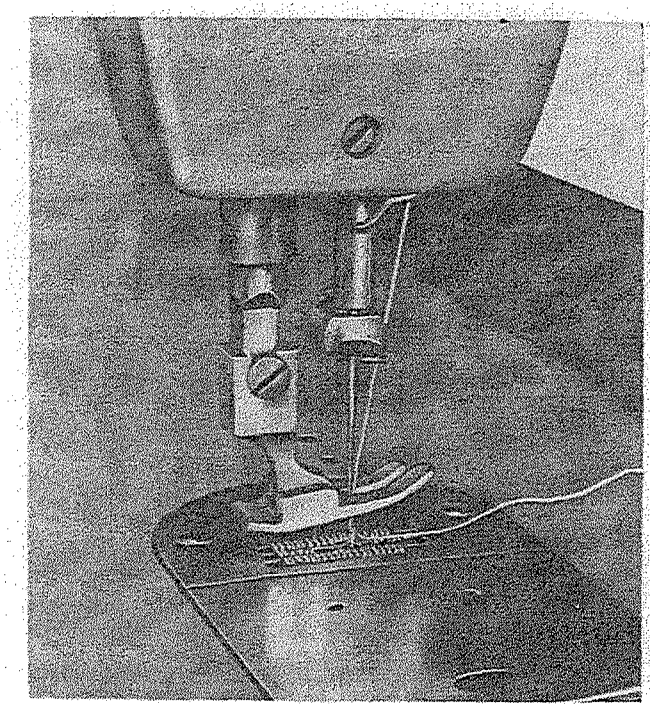


Fig. 7

To Remove the Work

Raise the needle bar to its highest point, lift the presser foot and draw the fabric back and to the left. Cut the ends of the threads a few inches long from the needle.

To Regulate the Tensions

For ordinary stitching, the tension on the upper and lower threads should be equal so as to lock both threads in the center of the fabric,

Thus: 

If the tension on either thread is stronger than on the other, imperfect stitching will be the result. If the tension on the upper thread is greater than that on the lower thread, it will lie straight along the upper surface of the fabric,

Thus: 

If the tension on the lower thread is greater than that on the upper thread, the lower thread will lie straight along the underside of the fabric,

Thus: 

A. Tension of th pper (N e) thread

Before adjusting the tension of the upper thread, be certain that the presser foot is let down and not in lifted position. Turn serrated nut "N" on tension device to the right to increase tension and to the left, if you desire to decrease it.

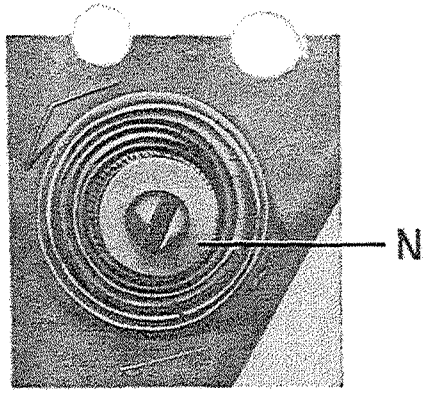


Fig. 8

B. Tension of the lower (bobbin) thread

The tension of the lower thread is regulated by the screw on the bobbin case tension spring (see Fig. 9).
Use the small driver to tighten the screw slightly to increase the tension, or loosen it to slacken the tension.

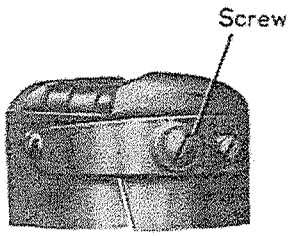


Fig. 9

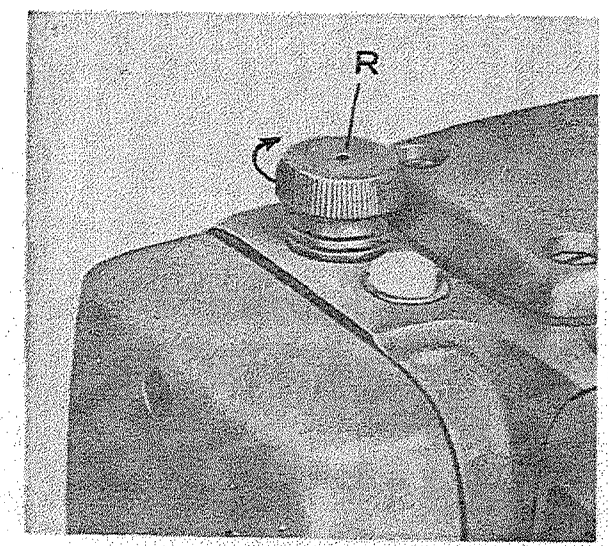


Fig. 10

To Regulate the Pressure of the Presser Foot

The pressure of the presser foot on the material is regulated by the Regulator Screw (R) (Fig. 10) on top of the machine. Turn this regulator to the left to decrease it. Do not employ more foot pressure than is required to feed the material properly.

How to [illegible]st the [illegible]ngth of Stitch and to do [illegible]king

The stitch length is regulated by turning dial (D) at the front of the machine (Fig. 11). When number "0" on dial appears uppermost, the machine does not feed. Turning dial counterclockwise will gradually increase the stitch length until the maximum is reached when number 5 is on top. As the stitch length is increased, it can be noticed that tacking lever (T) slowly moves in upward direction.

When shortening the stitch length, it will be found of advantage to depress lever (T) slightly as dial (D) is being turned clockwise. To do tacking for the purpose of locking the ends of seams, rapidly depress and release lever (T) as the needle approaches the edge of the material.

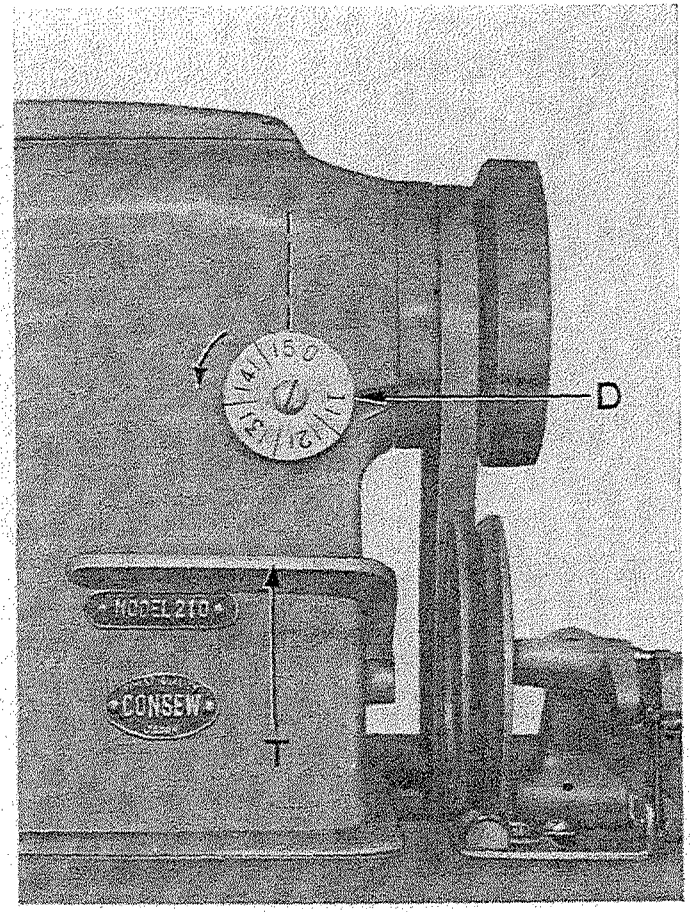


Fig. 11

The Bobbin Winder

The bobbin winder is mounted on the table top with its pulley in front of the driving belt so that the pulley will separate from the belt after the bobbin has been wound with sufficient thread (Fig. 12).

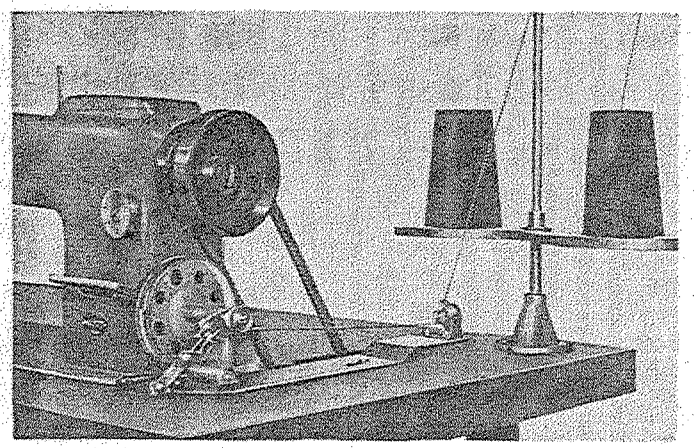


Fig. 12

1. Push bobbin on bobbin winder spindle as far as it will go.
2. Pass thread from thread stand downward through eye in tension bracket, then between and around the back of the tension discs. Bring thread forward toward bobbin and wind from below in clockwise direction several times around bobbin.
3. Push bobbin winder lever downward until wheel contacts the drive belt and start machine.
4. After bobbin is filled with thread, release will cause wheel to disengage from belt and winding will stop. Cut thread and remove bobbin from bobbin winder spindle.
5. Adjustment screw can be turned in or out to increase or decrease the amount of thread wound on the bobbin.

When fine thread is wound on bobbins, use light tension. It is regulated by turning the knurled nut on the tension bracket at the rear of the bobbin winder. Bobbin can be wound while the machine is sewing.

Adjustme f the e lifter

The knee lifter mechanism is assembled to the oil pan of the machine except that for shipping purposes lever (J) and knee pad (K) are disassembled. After the oil pan has been positioned in the table top and the head set in place and locked to the oil pan, insert lever and knee pad as shown in Fig. 13. Tighten their respective set screws when in most comfortable position for the operator. While lever (J) is shown inserted from the left, it can also be inserted from the right whenever more knee space is desired. Set stops of knee lifter mechanism so that there is only little play before it starts to lift the presser foot and to allow raising of the presser foot all the way but not beyond the maximum. This will avoid any possible strain on the lifter mechanism and the related parts of the head itself.

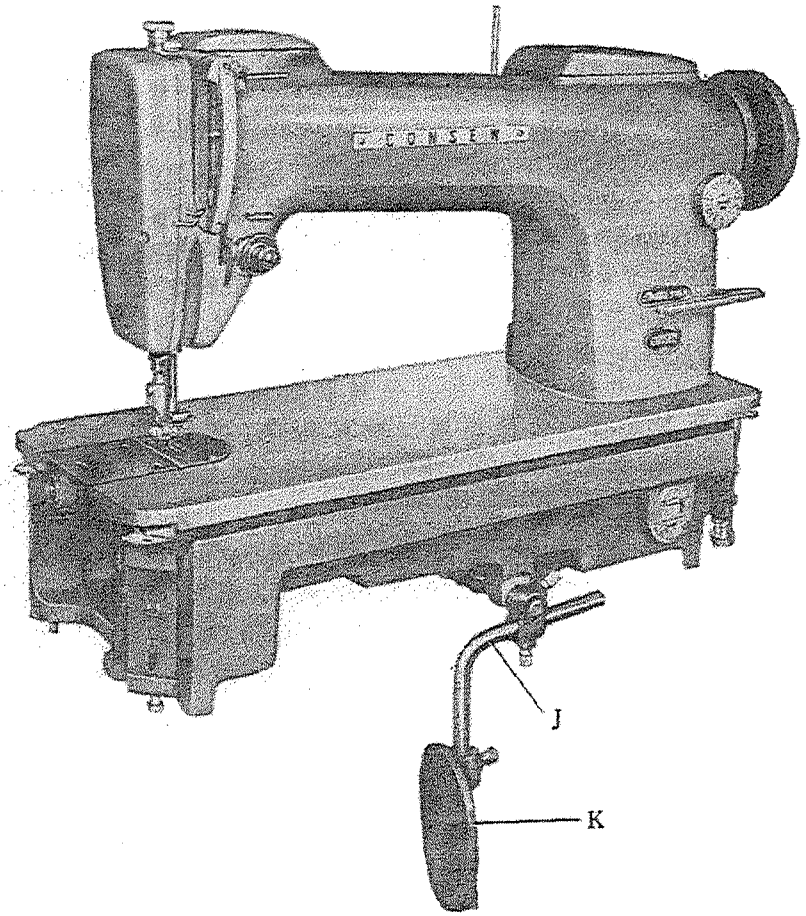


Fig. 13

ADJUSTMENT OF TENSION RELEASE

The machine is normally adjusted at the factory so that the tension of the upper thread will be released when the presser foot is raised in excess of 17/64″. If it is desired to effect thread tension release with a lesser lift such as when sewing very thin materials, this adjustment can be made by the user.

To change the timing of the thread tension release, proceed as follows :

1. Remove face plate from machine making sure that its gasket will not be damaged under any circumstances.
2. Do not wipe blue-colored sealing compound from the gasket nor from any of the contact surfaces of the face plate and the arm.
3. Loosen screw A (Fig. 14) to adjust regulating arm B. Set the height of arm B so that there will be upper thread tension when the presser foot is lifted for tacking. The upper thread tension must be completely released only when the presser foot is in fully raised position.
4. Tighten screw A securely and replace face plate making certain that all its screws are tightened uniformly.

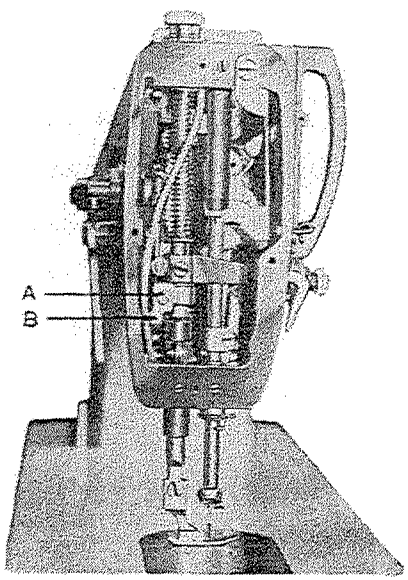
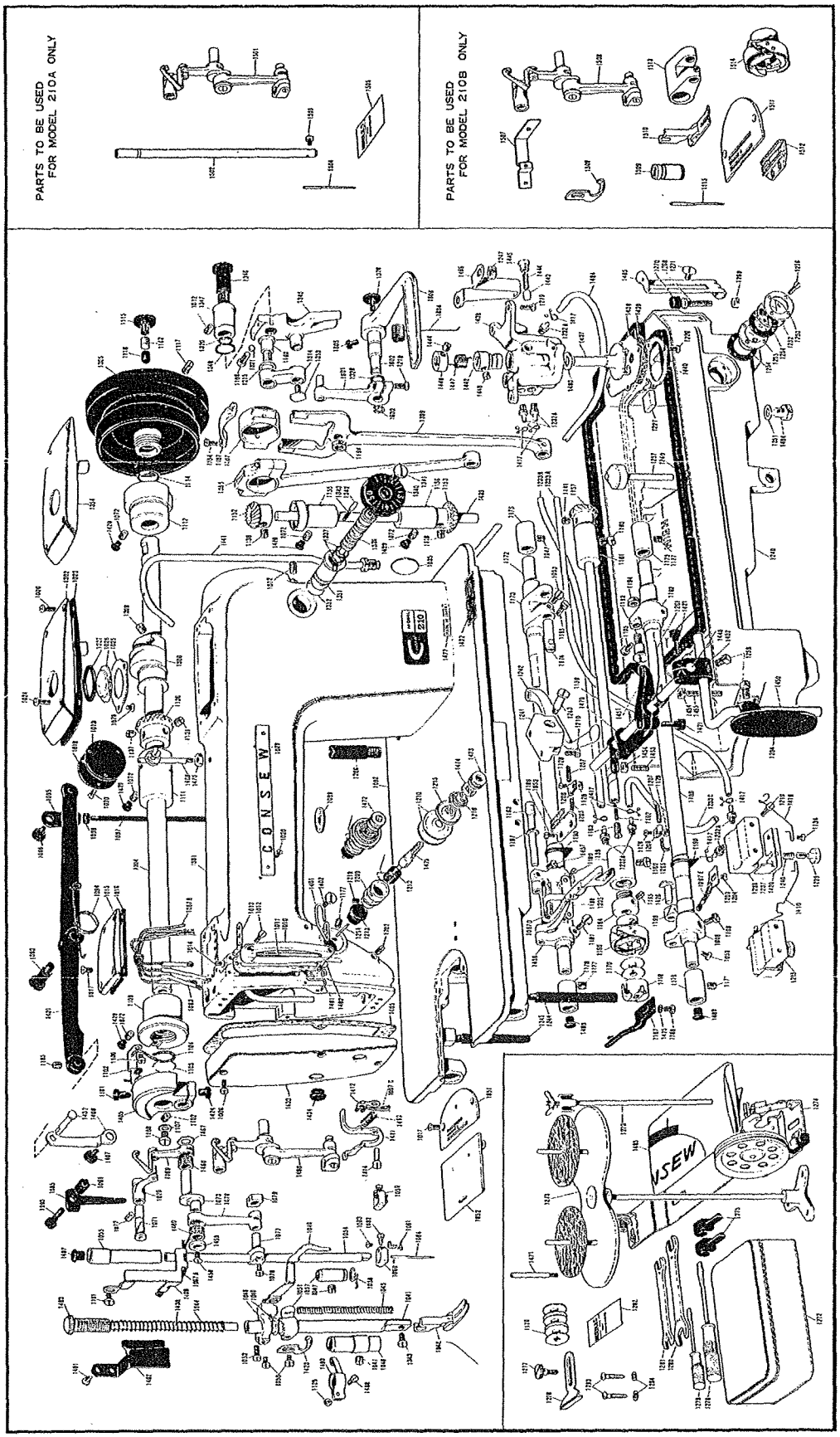


Fig. 14

NEEDLE AND THREAD CHART

Sizes of Needles	Classes of Work	Sizes of Cotton, Linen or Silk
14	Shirtings, Sheetings, Calicoes, Muslins, Silks, Dress Goods and all classes of general work	60 or 80 Cotton A and B Silk
16 & 17	All kinds of Heavy Calicoes, Light Woolen Goods. Heavy Silk, Seaming, Stitching etc.	40 to 60 Cotton C Silk
18	Tickings, Upholstery, Woolen Goods, Trousers, Boys' Clothing. Cloaks, etc.	30 to 40 Cotton D Silk
19	Heavy Woolens, Tickings, Bags, Heavy Coats, Trousers and Heavy Clothing generally	24 to 30 Cotton E Silk 60 to 80 Linen
21	Bags, Coarse Cloths & Heavy Goods	16 to 20 Cotton 40 to 60 Linen

CONSEW MODEL 210, 210A & 210B



CONSEW MODEL 210, 210A & 210B

PART NO.	PART NAME
1002	BED ONLY
1005	GASKET FOR 1433
1006	SCREW FOR 1433
1010	GUARD FOR TAKE UP LEVER
1011	GASKET FOR 1010
1012	SCREW FOR 1010
1013	THREAD GUIDE WITH THREE HOLES
1014	SET SCREW FOR 1013
1015	COVER PLATE FOR OIL WELL
1016	GASKET FOR 1015
1017	SCREW FOR 1015
1018	BACK COVER PLATE
1019	GASKET FOR 1018
1020	SCREW FOR 1018
1023	GASKET FOR 1302
1024	SCREW FOR 1302
1025	FRAME FOR 1026
1026	OIL GAUGE WINDOW
1027	PACKING FOR 1026
1028	SCREW FOR 1025
1029	NAME PLATE
1030	SCREW FOW 1029
1035	PLUG FOR BED HOLE
1040	THRUST WASHER FOR 1041
1041	PRESSER BAR ONLY
1042	HINGED FOOT COMPLETE
1043	SCREW FOR 1042
1044	PRESSER SPRING OUTER
1045	PRESSER SPRING INNER
1046	BUSHING FOR 1041
1047	SET SCREW FOR 1046 & 1057
1048	PRESSER BAR GUIDE BRACKET
1049	THREAD REGULATOR
1050	SCREW FOR 1049 & 1423
1051	PRESSER BAR LIFTER
1053	SET SCREW FOR 1048
1054	NEEDLE BAR ONLY
1055	NEEDLE BAR UPPER BUSHING
1057	NEEDLE BAR LOWER BUSHING
1058	THREAD GUIDE FOR 1057
1059	NEEDLE CLAMP COMPLETE
1060	NEEDLE CLAMP BODY
1061	THREAD GUIDE FOR 1060
1062	SCREW FOR 1060
1063	SCREW FOR 1061
1064	NEEDLE
1067A-E	OIL WICK
1069	TAKE UP LEVER BODY
1070	TAKE UP LEVER LINK
1071	HINGED STUD FOR 1070
1072	SET SCREW FOR 1071
1073	NEEDLE BAR CRANK
1076	NEEDLE BAR CRANK CONNECTION
1077	NEEDLE BAR BRACKET
1078	CLAMP SCREW FOR 1077
1079	SLIDING BLOCK FOR 1077
1083	GUIDE TUBE FOR 1067B
1085	PRESSER BAR LIFTER LEVER
1090	HINGE SCREW FOR 1085
1091	LOCK NUT FOR 1085
1093	HINGE SCREW FOR 1431
1094	SPRING FOR 1431
1095	KNEE LIFTER LINK
1096	LINK SCREW FOR 1095
1097	KNEE LIFTER PULL ROD
1098	NUT FOR 1097
1099	FELT WASHER FOR 1097
1101	SET SCREW FOR 1405

PART NO.	PART NAME
1102	SET SCREW FOR 1480
1103	RETAINER PLATE FOR 1104
1104	OIL WICK FOR 1480
1105	SPRING FOR 1104
1106	SCREW FOR 1103
1107	TOP SHAFT FRONT PACKING
1108	SCREW FOR 1107
1109	TOP SHAFT FRONT BUSHING
1111	TOP SHAFT CENTER BUSHING
1112	TOP SHAFT REAR BUSHING
1114	PACKING FOR 1305
1115	CAP SCREW FOR 1305
1116	TOP SHAFT OIL STOPPER
1117	SET SCREW FOR 1305
1128	SCREW FOR 1206
1129	NUT FOR 1128
1134	SCREW FOR 1418 & 1419
1136	TOP SHAFT GEAR
1137	SET SCREW FOR CAM & GEAR
1138	SET SCREW FOR 1136
1141	SET SCREW FOR 1157
1152	VERTICAL SHAFT UPPER GEAR
1153	VERTICAL SHAFT LOWER GEAR
1155	VERTICAL SHAFT UPPER BUSHING
1156	VERTICAL SHAFT LOWER BUSHING
1157	HOOK SHAFT GEAR
1158	HOOK SHAFT ONLY
1159	HOOK SHAFT FRONT BUSHING
1160	SET SCREW FOR 1159 & 1161
1161	HOOK SHAFT REAR BUSHING
1162	FELT FOR 1158
1163	SET SCREW FOR 1162
1164	OIL DEFLECTOR FOR 1159
1165	SET SCREW FOR 1164
1166	ROTATING HOOK ASSEMBLY
1167	HOOK RETAINER
1168	SCREW FOR 1167
1169	BOBBIN CASE ASSEMBLY
1170	BOBBIN
1172	FEED ROCK SHAFT
1173	FEED ROCK ARM
1174	HINGED PIN FOR 1173
1175	REAR BUSHING FOR 1172
1176	FRONT BUSHING FOR 1172
1177	SET SCREW FOR 1176
1181	CLAMP SCREW FOR 1456
1183	FEED BAR SHAFT
1186	SCREW FOR 1853
1187	THRUST WASHER FOR 1183
1188	OIL WICK HOLDER
1189	SCREW FOR 1188
1190	RUBBER FLANGE
1192	FEED LIFTING BELL CRANK
1193	JOINT SCREW FOR 1192
1194	NUT FOR 1193
1195	SET SCREW FOR 1192
1196	FEED LIFTING SHAFT
1198	CLAMP SCREW FOR 1608
1199	SLIDING BLOCK FOR 1335
1202	SCREW FOR 1414
1203	OIL WICK SUPPORT
1204	SCREW FOR 1203
1205	OIL WICK FOR FEED SHAFT
1206	OIL WICK CONTROL BAND
1207	VINYL SLEEVE FOR 1205
1209	TENSION BARREL
1210	TENSION DISC
1212	CHECK SPRING

PART NO.	PART NAME
1213	PACKING FOR 1472
1214	TENSION RELEASE PIN
1215	TENSION RELEASE WASHER
1216	TENSION SPRING
1218	SET SCREW FOR 1475
1219	SCREW FOR OIL PUMP
1226	SCREW FOR 1440
1227	MAGNET
1232A	OIL HOSE NIPPLE
1233A	OIL HOSE (A)
1233B	OIL HOSE (B)
1233C	OIL HOSE (C)
1235	OIL REGULATOR COMPLETE
1236	OIL REGULATOR BODY
1237	OIL REGULATOR PLATE
1239	OIL REGULATING VALVE
1240	SPRING FOR 1239
1241	BRACKET FOR 1242
1242	KNEE LIFTER RELEASE LEVER
1243	HINGE SCREW FOR 1242
1244	BED LEG FRONT
1245	BED LEG REAR
1247	NUT FOR 1466
1248	OIL PAN ONLY
1249	OIL PAN GASKET
1251	PACKING FOR 1464
1252	OIL GAUGE WINDOW
1253	FRAME FOR 1252
1254	PACKING FOR 1252
1255	OIL GAUGE COVER
1256	SCREW FOR 1253
1257	KNEE LIFTER PLUNGER
1259	SET SCREW FOR KNEE LIFTER
1261	SPRING FOR 1451
1264	KNEE LIFTER PAD
1266	GUIDE SLEEVE FOR 1097
1268	OIL PAN HOLDING SCREW
1269	NUT FOR 1268
1270	OIL PAN CUSHION RUBBER
1271	SCREW FOR 1465
1272	ACCESSORY BOX
1273	SPOOL HOLDER
1274	BOBBIN WINDER ASSEMBLY
1275	BED HINGE COMPLETE
1276	CLOTH GUIDE
1277	CLOTH GUIDE THUMB SCREW
1278	SCREW DRIVER, LARGE
1279	SCREW DRIVER, SMALL
1280	WRENCH, LARGE
1281	WRENCH, SMALL
1282	NEEDLES
1283	WOOD SCREW FOR 1274
1284	WASHER FOR 1283
1301	ARM ONLY
1302	TOP COVER PLATE ONLY
1304	TOP SHAFT ONLY
1305	HAND WHEEL
1306	FEED CAM
1307	GUIDE FOR FEED FORK
1308	SET SCREW FOR 1306
1309	FEED FORK
1314	FEED REGULATOR LINK
1315	ADJUSTING WASHER FOR 1193
1320	PACKING FOR 1346
1321	SOFT PLUG FOR 1346
1326	CAP SCREW FOR 1606
1328	OIL SEAL FOR 1602
1335	FEED BAR

PART NO.	PART NAME
1336	FEED REGULATOR DIAL SHAFT
1337	OIL SEAL FOR 1336
1340	FEED REGULATOR DIAL
1341	LOCK SCREW FOR 1340
1342	STOP PIN FOR 1340
1343	SPRING FOR 1342
1345	FEED REGULATOR FORK
1346	FULCRUM SHAFT FOR 1345
1347	BUSHING FOR 1345
1348	OIL SEAL FOR 1347
1351	FEED REGULATOR DIAL BUSHING
1352	OIL SEAL FOR 1351
1353	CAP SCREW FOR 1314
1354	TOP COVER PLATE
1355	CRANK ROD COMPLETE
1401	THREAD GUIDE, RIGHT
1402	SET SCREW FOR 1401
1405	TAKE UP LEVER CRANK
1407	HINGE SCREW FOR 1431
1408	OIL WICK RETAINER
1411	THREAD TENSION RELEASE
1412	OIL WICK RETAINER
1413	SPRING FOR 1411
1414	SHAFT FOR 1411
1417	OIL HOSE CLIP
1418	OIL HOSE SUPPORTER (A)
1419	OIL HOSE SUPPORTER (B)
1420	OIL REGULATING PLATE
1421	CLAMP SCREW FOR 1451 & 1452
1422	NEEDLE SIZE PLATE
1423	ADJUST PLATE FOR TENSION RELEASE
1424	CLAMP SCREW FOR 1480
1425	SPRING WASHER FOR 1168
1426	STUD FOR 1199
1429	PLUG FOR SCREW HOLE
1430	PRESSURE REGULATOR BAR
1431	KNEE LIFTER LEVER
1432	KNEE LIFTER BAR
1433	FACE COVER PLATE
1434	PLUG FOR 1433
1435	VERTICAL SHAFT ONLY
1436	OIL PUMP BODY
1437	OIL PUMP IMPELER
1438	OIL PUMP COVER
1439	OIL PUMP FILTER
1440	FRAME FOR 1439
1441	OIL FEED TUBE COMPLETE
1442	OIL RETURN CAM SHAFT
1443	PIN FOR 1442
1444	SPRING FOR 1443
1445	SCREW FOR 1444
1446	SET SCREW FOR 1442
1447	SPRING JOINT
1448	COLLAR FOR 1447
1449	KNEE LIFTER SHAFT
1450	KNEE LIFTER ARM
1451	KNEE LIFTER LOWER LEVER
1452	KNEE LIFTER ARM JOINT
1453	ADJUST SCREW FOR 1448
1454	NUT FOR 1453
1455	ADJUST SCREW FOR 1451
1456	FEED BAR BELL CRANK
1457	SET SCREW FOR 1183
1458	CAP SCREW FOR 1459
1459	THRUST WASHER FOR 1460
1460	BEARING ROLLERS COMPLETE
1461	SET SCREW FOR 1462

PART NO.	PART NAME
1462	OIL STOPPER
1463	PRESSURE REGULATOR SCREW
1464	DRAIN PLUG
1465	OIL PAN SUPPORT
1466	BED LEG, RIGHT
1467	THRUST WASHER FOR 1480
1468	KNEE LIFTER PLATE
1469	SPOOL PIN COMPLETE
1470	NUT FOR 1469
1471	SPOOL PIN
1472	TENSION COMPLETE
1473	TENSION ADJUSTING KNOB
1474	RATCHET FOR 1473
1475	TENSION STUD
1477	EXPORTATION MARK
1479	KNEE LIFTER CONTROLLER
1480	TAKE UP LEVER COMPLETE
1481	THREAD GUIDE, LEFT
1482	SET SCREW FOR 1481
1483	LOWER CLAMP FOR 1464
1484	OIL RETURN TUBE
1485	MACHINE HEAD COVER
1487	RUBBER CAP FOR 1055
1488	SCREW FOR 1483
1489	RUBBER CAP FOR 1172 & 1196
1490	WASHER FOR 1437
1601	FEED REGULATOR ARM
1602	REGULATOR SHAFT
1603	STOP RING FOR 1604
1604	SPRING FOR 1602
1605	CLUMP SCREW FOR 1606
1606	FEED REGULATOR HAND LEVER
1607	BRIDGE FOR 1309
1608	FEED LIFTING BELL ARM
1851	NEEDLE PLATE
1852	SLIDE PLATE
1853	FEED DOG
1854	SET SCREW FOR 1607
	PART TO BE USED MODEL 210A ONLY
1501	TAKE UP LEVER COMPLETE
1502	NEEDLE BAR
1503	SET SCREW FOR 1504
1504	NEEDLE
1505	NEEDLES
	PART TO BE USED MODEL 210B ONLY
1506	TAKE UP LEVER COMPLETE
1507	RETAINER PLATE FOR OIL WICK
1508	ADJUSTING PLATE FOR TENSION RELEASE
1509	NEEDLE BAR LOWER BUSHING
1510	HINGED FOOT COMPLETE
1511	NEEDLE PLATE
1512	FEED DOG
1514	ROTATING HOOK ASSEMBLY
1515	NEEDLE

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Consolidated Sewing Machine Corp.

Website: www.consew.com

MAIN office
131 W. 25th Street
New York, NY 10001
Tel: 212-741-7788
Fax: 212-741-7787
e-mail: consew@att.net

Miami, FL
4013 N.W. 79th Avenue
Miami, FL 33166
Tel: 305-471-0200
Fax: 305-471-0243
e-mail: miamisales@consew.com

Los Angeles, CA
2320 South Hill Street
Los Angeles, CA 90007
Tel: 213-745-8844
Fax: 213-745-8855
e-mail: lasales@consew.com